

**Amendments to the Claims**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

Claim 1 (Currently Amended): A display device comprising:  
a front frame having an annular picture frame, and said annular picture frame having a pair of side faces and a pair of end faces provided in outer circumferential sides of the annular picture frame[[,]];  
a mold frame sandwiched by the pair of side faces and the pair of end frames[[,]];  
and  
a display panel arranged between the front frame and the mold frame[[,]];  
and wherein  
stopper pieces for alignment of the display panel are formed in the side faces and the end faces of the annular picture frame and extend inward from the annular picture frame.

Claim 2 (Original): The display device of Claim 1, wherein the stopper pieces are stepped portions formed by working the side faces and the end faces.

Claim 3 (Original): The display device of Claim 1, wherein the stopper pieces are ones formed by folding protrusions protruding from a root of the side faces and the end faces.

Claim 4 (Original): The display device of Claim 1, wherein the stopper pieces are spacer members stuck on the side faces and the end faces.

Claim 5 (Original): The display device of any one of Claims 1 to 4, wherein the display panel is connected to a circuit substrate via a plurality of films arranged and spaced by gaps, and the stopper pieces are inserted into the gaps.

Claim 6 (Original): The display device of Claim 5, wherein the gaps into which the stopper pieces are inserted are made wider than other gaps.

Claim 7 (Original): The display device of any one of Claims 1 to 4, wherein not only alignment of the display panel but also alignment of the mold frame are implemented by the stopper pieces.

Claim 8 (Original): The display device of any one of Claims 1 to 4, wherein distances between the side face and the end face and an alignment face of the stopper piece are set to 0.1 to 0.5 mm.

Claim 9 (Original): The display device of Claim 8, wherein the distances are 0.3 to 0.5 mm.

Claim 10 (Original): The display device of any one of Claims 1 to 4, wherein the display panel is a liquid crystal display panel, a plasma display panel, a field emission type display panel, a light emitting diode display panel, or an electroluminescent display panel.

Claim 11 (Currently Amended): A display device comprising:

a front frame having an annular picture frame, and said annular picture frame having a pair of side faces and a pair of end faces provided in outer circumferential sides of the annular picture frame[[,]];

a display panel arranged between the front frame and the mold frame[,]; wherein first stopper pieces for alignment of the display panel are formed in the side face and the end face of the annular picture frame and extend inward from the annular picture frame[,];

second stopper pieces for alignment of the display panel are formed in a circumference of the mold frame and extend toward the annular picture frame[,]; and the second stopper pieces are being opposed to the first stopper pieces via the display panel.

Claim 12 (Original): The display device of Claim 11, wherein the mold frame is sandwiched by the pair of side faces and the pair of end faces.

Claim 13 (Original): The display device of any one of Claims 11 to 12, wherein the stopper pieces are stepped portions formed by working the side faces and the end faces.

Claim 14 (Original): The display device of any one of Claims 11 to 12, wherein the stopper pieces are ones formed by folding protrusions protruding from a root of the side faces and the end faces.

Claim 15 (Original): The display device of any one of Claims 11 to 12, wherein the stopper pieces are spacer members stuck on the side faces and the end faces.

Claim 16 (Original): The display device of any one of Claims 11 to 12, wherein the display panel is connected to a circuit substrate via a plurality of films arranged and spaced by gaps, and the stopper pieces are inserted into the gaps.

Claim 17 (Original): The display device of Claim 16, wherein the gaps into which the stopper pieces are inserted are made wider than other gaps.

Claim 18 (Original): The display device of any one of Claims 11 to 12, wherein not only alignment of the display panel but also alignment of the mold frame are implemented by the stopper pieces.

Claim 19 (Original): The display device of any one of Claims 11 to 12, wherein distances between the side face and the end face and an alignment face of the stopper piece are set to 0.1 to 0.5 mm.

Claim 20 (Original): The display device of Claim 19, wherein the distances are 0.3 to 0.5 mm.

Claim 21 (Original): The display device of any one of Claims 11 to 12, wherein the display panel is a liquid crystal display panel, a plasma display panel, a field emission type display panel, a light emitting diode display panel, or an electroluminescent display panel.

Claims 22-28 (Canceled)